

General, Assembly, Usage Safety Instructions for BBE Domoferm Products

General information:

- The transport and loading and unloading of the products must be carried out by competent personnel using suitable gloves.
- Avoid situations that can lead to glass breakage to prevent injury
- The responsibility for professional installation, including the assembly material used, lies with the fitter. BBE Domoferm GmbH does not assume any warranty for improperly assembled elements.
- Any guarantee for the completeness of these assembly instructions is excluded and does not entitle you to make a complaint. In case of questions about installation or product details, contact the manufacturer.
- When ordering the product, make sure that you comply with valid building codes, standards and regulations.
- Note the permissible indoor climate differences between the rooms that are separated by the glazing element. The use of the frame under special climatic conditions (e.g. swimming pool, sauna, cold store, special workrooms, etc.) must be clarified before ordering.
- Additional requirements for the steel frame, such as the influence of chemical vapours, require written approval by BBE Domoferm GmbH.
- BBE Domoferm GmbH reserves the right to make technical changes.
- Typesetting and printing errors excepted!
- Store accessories and small parts (screws, anchors, cover caps, etc.) safely from small children risk of choking and suffocation!

Installation instructions:

- The instructions in the respective installation and assembly instructions must be observed.
- Use the necessary tools and auxiliary materials properly (follow the instructions of the respective product manufacturers) to avoid injuries.
- Store the parts of your element lying down, on flat ground, or standing, secured against falling over, only in dry, well-ventilated rooms. Protect them from dust and dirt by covering them appropriately. Avoid direct contact with moisture.
- Care must be taken to maintain a body-friendly posture when lifting and carrying. If necessary, use suitable lifting and transport equipment.
- Before unpacking the parts, check the wall hole dimensions again with the information on the order confirmation.
- Check your BBE product for any damage before assembling or installing it and report it immediately. Later complaints cannot be considered!
- Modify or remove components only if recommended by BBE Domoferm GmbH
- Frame, glass and accessories must be handled with the utmost care during and after assembly!
- Be sure to comply with the required edge and centre distances of the dowels depending on the type of wall, as well as the installation instructions and processing guidelines of the dowel manufacturer.
- If double glazing is installed, clean the internal glass surfaces thoroughly and streak-free before installing the second glass pane
- During assembly, especially when placing or placing product parts, make sure that no damage occurs.
- If you lean the frames against them before assembly, make sure that the frame cannot fall over or tip over. Use a non-slip surface.
- Any electrical work may ONLY be carried out by specialists.
- Please also follow the instructions for use of the foam, adhesive and mortar manufacturers.
- Connection to the wall must be carried out according to our assembly instructions, all pre-arranged attachment points such as anchors must be used to connect to the wall.



- Suitable protective equipment must be worn during the work, especially face mask, protective goggles, mouth and respiratory protection, protective gloves and safety shoes, as parts can come loose and fly around and dust can form. Work may only be carried out in sufficiently ventilated rooms and work areas.
- Use of suitable and approved tools, observance of safety regulations
- Before starting and making any changes, check whether the product can be changed or modified. To do this, please contact your specialist dealer.

Instructions for use of glazing elements with special protection objectives: (fire protection, sound insulation, burglary protection, etc.)

• For glazing with protection goals, please note the installation and safety instructions as well as the information on the approval.

Instructions for use in general:

- Pay attention to the humidity in the rooms, especially during the construction phase. Ventilate regularly!
- Cut edges on steel frames can be sheep-edged, always work with gloves when mounting.
- If damage occurs in the area of the holding systems, an immediate repair must be arranged. The area must be cordoned off accordingly (it can lead to the glass falling out, falling down, risk of → life and injury!)
- The possibility of retrofitting blinds, foils or the like must be clarified with the manufacturer.
- If faults occur in installed electronic/electrical accessories, cabling or connection points, these must be carefully rectified in accordance with the instructions provided, or in the event of ignorance and/or in connection with voltages above 12 volts, they must be repaired by a specialist.
- Be aware that there may be color deviations of the elements due to sunlight. Intense UV radiation can discolor lenses.
- Heat build-up (partial irradiation) or increased thermal stress can lead to spontaneous glass breakage. External heat sources (radiators, lighting) and solar radiation promote heat accumulation.
- When installing glass in steel frames, it is important to ensure that the glass retaining strips are correctly installed and that the glass is adequately secured.
- Contamination by smoke, industrial exhaust fumes and dust can damage surfaces in combination with rainwater or condensation.
- BBE Domoferm GmbH does not assume any liability for consequential damage caused by the application of adhesive tapes to finished surfaces.
- If there is soiling on the elements, they must be removed immediately with mild agents without leaving any residue. Avoid abrasives and cleaners with aggressive ingredients such as ammonia and alcohol.
- Repair work on coated metal surfaces should not be carried out in closed rooms and only by qualified personnel due to the possible expected formation of dust. Wearing dust masks and safety gloves is recommended.